



Replacing filters in your HEPA-10X models is quick and straightforward.

Prefilter Replacement:

1. Access the Prefilter: Open the door into the unit and locate the 24"x2" cover plate on top of the motor assembly. If necessary, use a Phillips screwdriver to loosen the set screw.
2. Remove the Cover: Lift the cover about ½" and slide it to the left to detach it.
3. Swap the Prefilter: The prefilter is located underneath the inside cover. Simply reach in slide it up and out.
4. Reinstall the Cover: Reverse the steps to put the cover back in place.

HEPA Filter Replacement:

1. Access the HEPA Filter: From the outside of the cabinet, carefully remove the 14 screws securing the old filter.
2. Remove the Old Filter: Pull the old HEPA filter out. Gasket material needs to be removed from the new filter (use a stiff putty knife and protect the filter material with a piece of cardboard) and ensure the new filter is inserted in the correct direction for airflow.
3. Install the New Filter: Start by loosely installing all 14 screws (10-32x1/2")—avoid cross-threading by only grabbing a few threads initially.
4. Tighten the Screws: Once all screws are in place, go back and tighten them using a middle-to-outer edge pattern. There's no need to over-tighten; just snug them up.



Our older HEPA-10 models feature a design that allows for easy filter replacement.

Pre-filter Replacement:

1. Remove the Cover: Locate the three small screws on top of the filter assembly closest to you. Remove these screws. (Some models have 7 screws)
2. Slide Off the Cover: Gently slide the cover toward you to detach it.
3. Exchange the Prefilters: The two prefilters can now be easily lifted out for replacement.

HEPA Filter Replacement (with non-painted filter box):

1. Access the HEPA Filter: The HEPA filter may be a bit more challenging to remove due to sealing over time. It might lift straight up and out with some wiggling.
2. Loosen the Assembly: If it's difficult to remove, use a long extension and socket to loosen (but not fully remove) the four 3/8" nuts located on the sides of the assembly.
3. Remove the Assembly: Pull the entire assembly partially off the cabinet to create additional space for filter removal.
4. Reinstall All Filters: Be sure to reinstall all filters in the correct direction of airflow.

HEPA Filter Replacement (with white painted filter box; accessed from outside the containment unit):

1. Access the HEPA Filter: From the outside of the cabinet, carefully remove the 14 screws securing the old filter.
2. Remove the Old Filter: Pull the old HEPA filter out and ensure the new filter is inserted in the correct direction for airflow.
3. Install the New Filter: Start by loosely installing all 14 screws (10-32x1/2")—avoid cross-threading by only grabbing a few threads initially.
4. Tighten the Screws: Once all screws are in place, go back and tighten them using a middle-to-outer edge pattern. There's no need to over-tighten; just snug them up.